

Polypropylene (ARPP)

Processing PP Black Repro

	<u>Convert Imperial</u>	
Mold		10 – 60 Deg. C
Melt		180 – 240 Deg. C
Max Temp		300 Deg. C
Drying		70 - 90
Injection Speed		Medium to High
Purge		PP

Physical Characteristics

Structure		Semi Crystalline
Opacity		Clear to Opaque
Physical		Tough, Rigid
Specific Gravity		0.85-0.95
Shrinkage		1.2 to 1.7%
Melting Point		100 Deg. C
HDT		71 – 115 Deg. C
Service Temp		85 Deg. C

PP offers excellent processing, good surface finish and food contact approval.

Applications include: automotive interior, exterior, house hold and medical applications.

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